

## PROCRAFT ACRYLIC FILLER

Version 2 October 2013

### PRODUCT DESCRIPTION

Procraft Acrylic Filler is a water based lead free, high build acrylic, formulated to provide a uniform appearance to roughly profiled surfaces

### AREAS OF USE

This product is primarily designed for use on cement render, brickwork, rapid wall and masonry.

### FEATURES

- Excellent Adhesion
- Abrasion Resistant
- Water Based
- Non hazardous
- Easy to apply

### TYPICAL PRODUCT DATA

Component/s	Single Pack
Volume Solids	58%
Colour/s	White

### APPLICATION DATA

<p>Drying times @ 25°C, RH 50%. Cooler temperature, higher film thickness or high humidity conditions will require longer drying          The surface to be painted must be at least 3°C above the dew point. Do not apply if humidity is greater than 85% or temperature is below 10°C</p>	
<i>Touch Dry</i>	15 mins
<i>Dry to Handle</i>	30 mins
<i>Recoat</i>	1 Hour
<i>Full Cure</i>	Overnight
<i>Clean Up</i>	Water
<i>WFT (μ) per coat</i>	143 μ
<i>DFT (μ) per coat</i>	83 μ
<i>Coverage (m<sup>2</sup> / litre)</i>	5 - 7 m <sup>2</sup> / L at a Dry Film Thickness (DFT) of 83 microns (μ).
<i>No. of coats</i>	One to Two

## SURFACE PREPARATION

- The performance of the coating depends on the quality of the surface preparation
- All grease, oil, grime, rust and scale and other surface contamination must be removed

## RECOATING OF AGED COATINGS

Old coatings should be visually inspected for soundness of condition and tested for adhesion. This is achieved by cutting an "X" in the coating using a sharp blade, ensuring that the cut extends to the original substrate. Using ball of thumb, press clear adhesive tape over the "X" and remove with a sudden pulling action. If the coating is removed on the tape, the existing coating requires removal to a sound foundation. If lifting occurs, remove the lifted coating. Prime bare substrate areas with the recommended sealer for the surface. Otherwise, sand glossy areas and aged coating with 60 – 80 grit sandpaper to create a surface that provides a good mechanical key for subsequent coats. Vacuum the dust off the surface.

## INSTRUCTIONS FOR APPLICATION

This product is designed for use by experienced industrial applicators.

Stir thoroughly using a flat paddle in a scooping motion or a mechanical mixer. Do not paint when substrate surface is less than 3° Celsius above dewpoint, ambient temperature is below 5°C or at relative humidity above 85%.

Brush or Roller Apply even coats to the required film build.

Airless Spray Tip 0.017 to .019(0.43- 0.48mm) Tip pressure 1900psi

**Thinning:** Not normally necessary however, up to 5% by volume of water may be used if necessary in very hot conditions

## SAFETY & PRECAUTION

For detailed safety information refer to the Material Safety Data Sheet available from **Flexitex Products Pty Ltd.**

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- Non flammable
- Avoid contact with skin and eyes
- Wear overalls, goggles and impervious gloves.
- Keep container closed when not in use.
- Ensure adequate ventilation and the use of an approved spray booth if coating in enclosed areas.
- Do not pour unused paint or thinners down drains or waterways

## FIRST AID

### If swallowed:

- Do not induce vomiting
- Drink plenty of water
- Seek medical advice

### If In eyes:

- \* Flood eyes with water for 15 minutes
- \* If irritation persists seek medical attention

## DISCLAIMER

The information contained in this datasheet is believed to be accurate at the time of issue. No responsibility is accepted, nor warranty given or implied due to application conditions and procedures that are outside the control of the company.